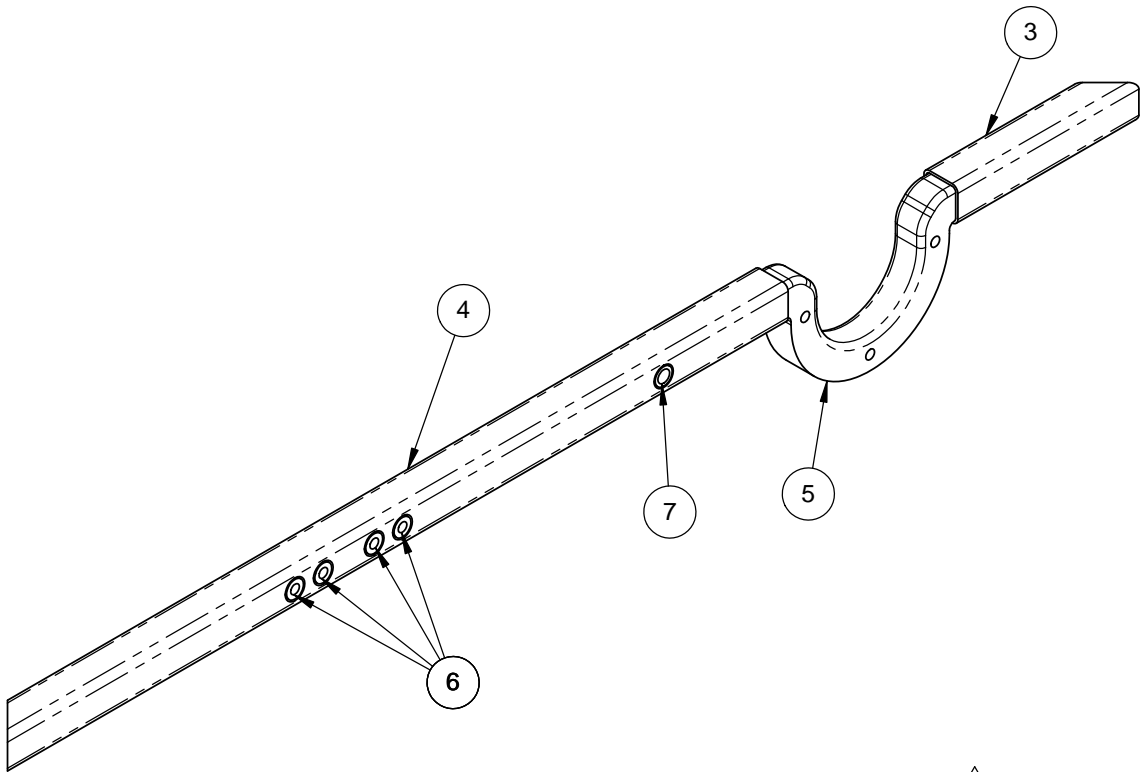


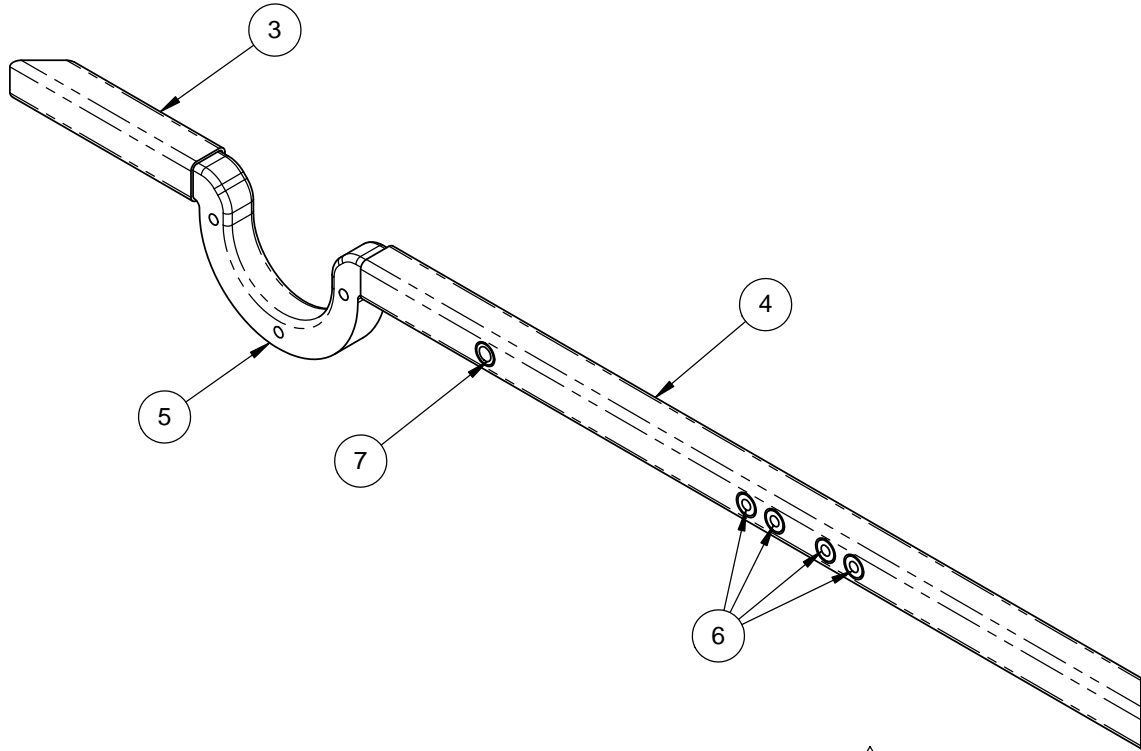
ITEM NO.	QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
1	X		D4034-041	AFT UPPER RIB ASSY
2		X	D4034-043	FWD UPPER RIB ASSY
3	1	1	D4034-1	RIB
4	1	1	D4034-3	RIB
5	1	1	D4021-7	HOOP
6	4	4		
7	1	1	D3759-1	BUSHING

PC1
PC1



D4034-041 AFT UPPER RIB ASSY

PC1



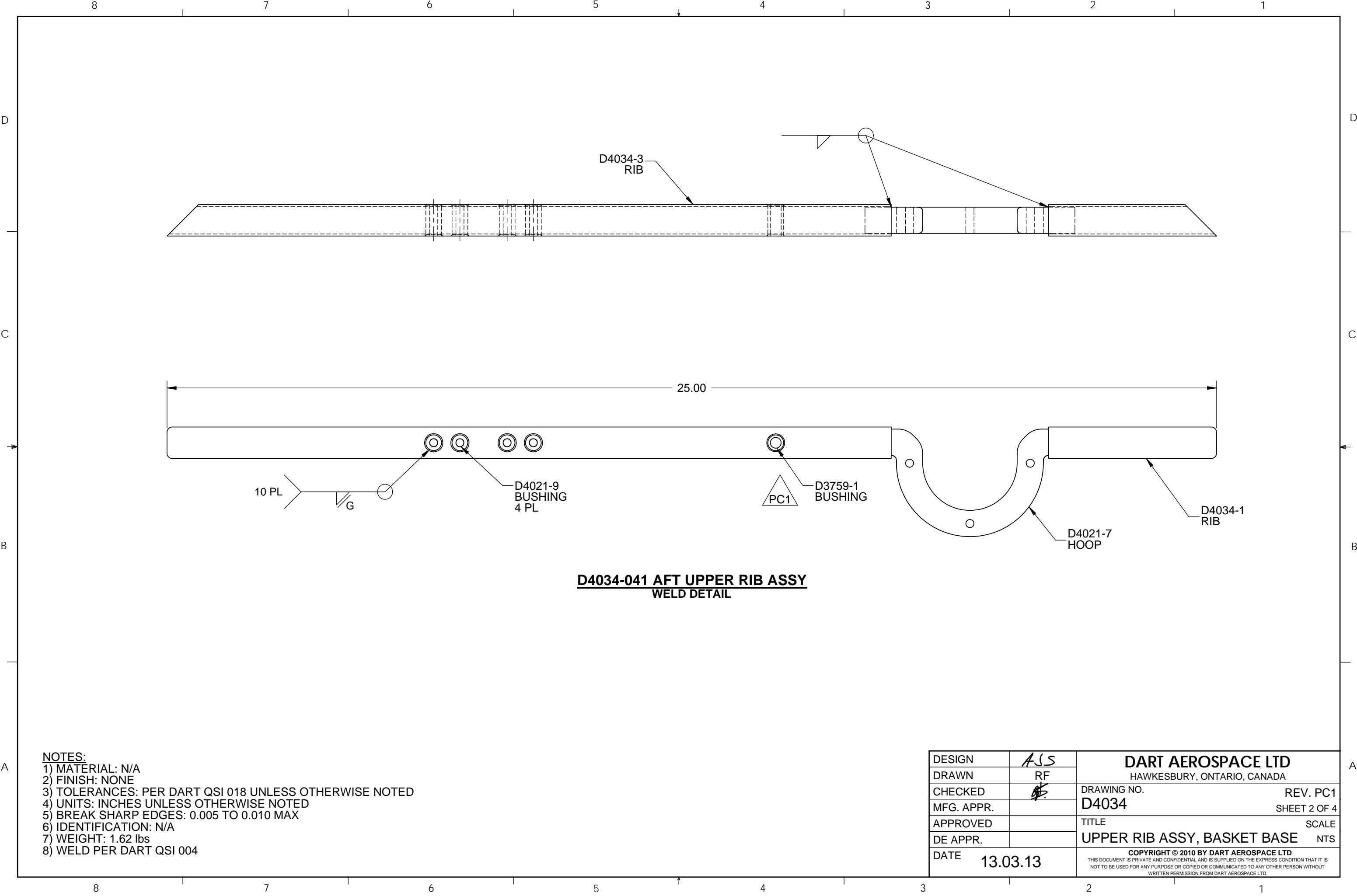
D4034-043 FWD UPPER RIB ASSY

PC1

PRELIMINARY ISSUE

RF 13.03.13

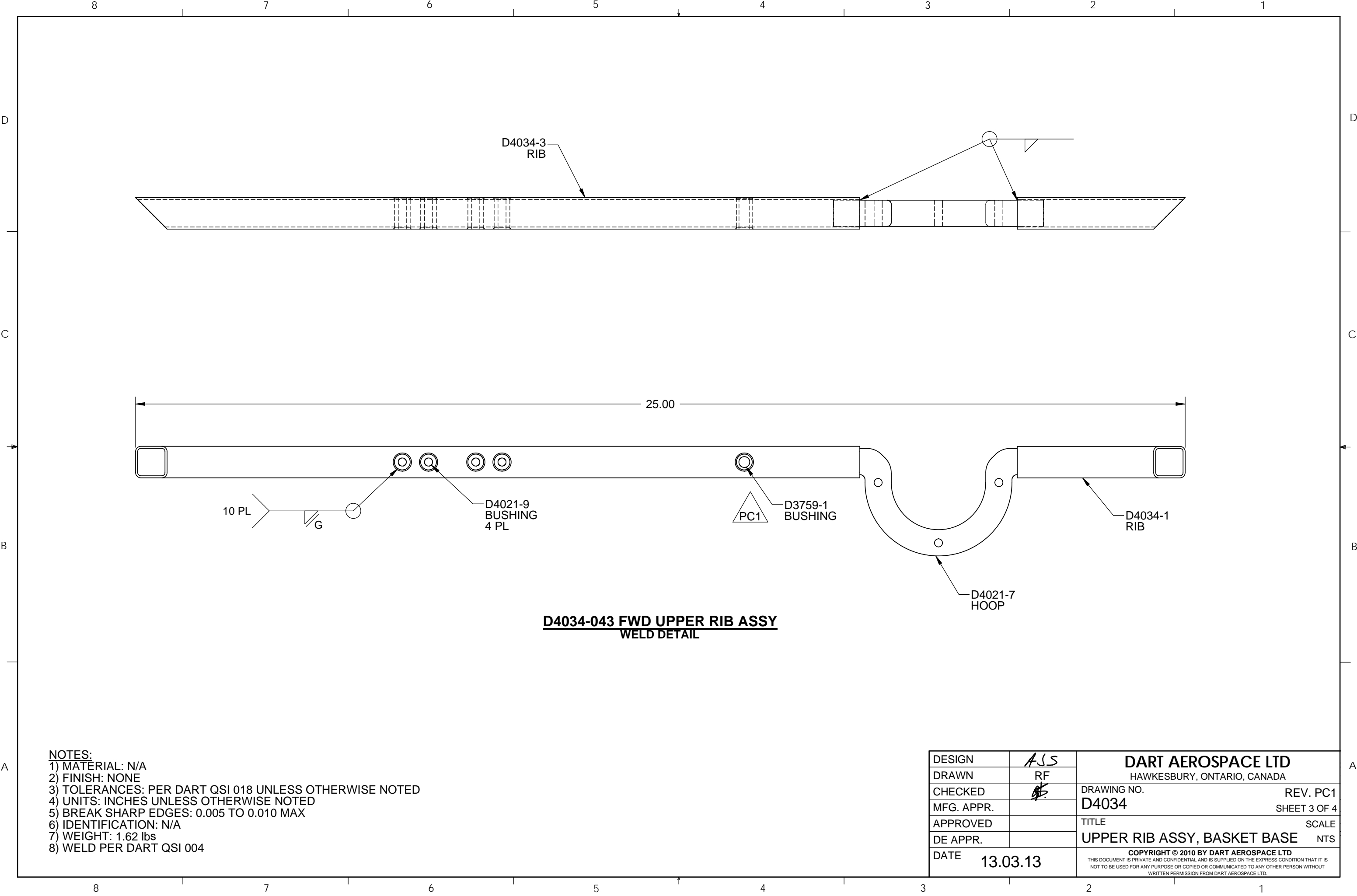
PC1	ADDED D3759-1 TO D4034-041/-043 (ZN B2-1, B6-1, B4-2, B4-3), ADDED Ø0.38 HOLE TO D4034-3 (ZN D2-4), REMOVE D4034-5	RF	13.03.13
B	ADDITIONAL HOLES ADDED ON D4034-3 RIB	SC	10.12.20
A	NEW ISSUE	AJS	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. REV. PC1	
MFG. APPR.		D4034 SHEET 1 OF 4	
APPROVED		TITLE SCALE	
DE APPR.		UPPER RIB ASSY, BASKET BASE NTS	
DATE	13.03.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D4034-041 AFT UPPER RIB ASSY
WELD DETAIL

- NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.62 lbs
8) WELD PER DART QSI 004

DESIGN	ASS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	RF	DRAWING NO. D4034	REV. PC1 SHEET 2 OF 4	
MFG. APPR.		TITLE UPPER RIB ASSY, BASKET BASE	SCALE NTS	
APPROVED				
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		
DATE	13.03.13			



D4034-043 FWD UPPER RIB ASSY
WELD DETAIL

- NOTES:**
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 1.62 lbs
8) WELD PER DART QSI 004

DESIGN	ASS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	JS	DRAWING NO. D4034	REV. PC1 SHEET 3 OF 4
MFG. APPR.		TITLE UPPER RIB ASSY, BASKET BASE	
APPROVED			
DE APPR.		NTS	
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